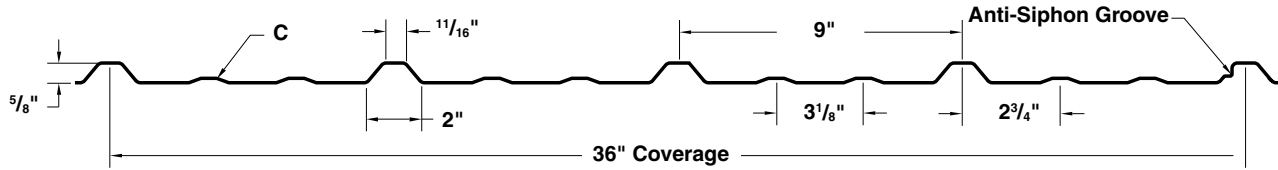


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PRO-PANEL II® PANEL OVERVIEW

PANEL PROFILE



SLOPE

The minimum recommended slope for any Pro-Panel II roofing panel is 3:12.

SUBSTRATE

Pro-Panel II is designed to be utilized over open structural framing, but can easily be used with a solid substrate. The recommended substrate is 5/8" plywood with a 30 pound felt moisture barrier. To avoid panel distortion, use a properly aligned and uniform substructure.

COVERAGE

Pro-Panel II panels are available in a 36" width with a 5/8" rib height.

LENGTH

Lengths under 5'-0" are available with some cutting restrictions. Maximum recommended panel length is 45'-0". Longer panels require additional consideration in packaging, shipping, and erection. Please consult your Metal Sales branch for recommendations (see PGI-2 and PGI-3 for locations).

AVAILABILITY

Pro-Panel II panels are available in 26 gauge.

APPLICATION

Commercial and Industrial panel.

PERFORMANCE TEST

UL 2218, UL 790, Dade County Approved, Texas Department of Insurance

FASTENING SYSTEM

Direct Fasten (Exposed)

FASTENERS

The fastener selection guide should be consulted for choosing proper fasteners for specific applications. Quantity and type of fastener must meet necessary loading and code requirements (see PGI-12-14).

MATERIALS

Steel grade 50 per ASTM A-792
Steel grade 80 per ASTM A-792 or ASTM A-653

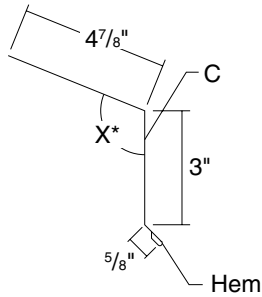
FINISH

- ▶ *Acrylic Coated Galvalume® (ACG) / ASTM A-792 - AZ55
- ▶ Prepainted Galvalume / ASTM A-792 - AZ50
- ▶ MS Colorfast30®
- ▶ **Fluorocarbon (PVDF)

* Differential appearance of Acrylic Coated Galvalume roofing materials is not a cause for rejection.

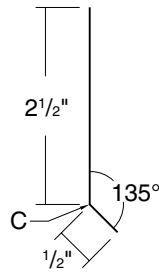
** Meets both Kynar 500 and Hylar 5000 specifications.

EAVE (DIRECT FASTEN)



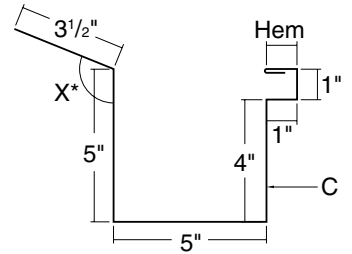
Length 10'-2" - *Specify Slope Angle

CLEAT



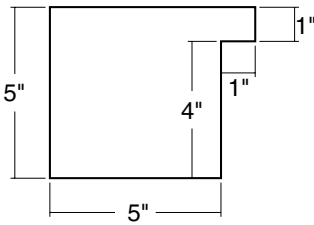
Length 10'-2"

BOX GUTTER

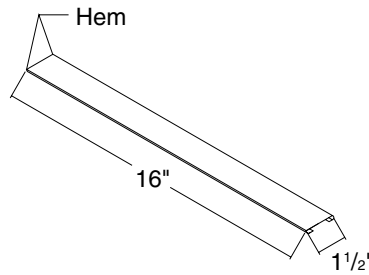


Length 10'-2", 20'-3" - *Specify Slope Angle

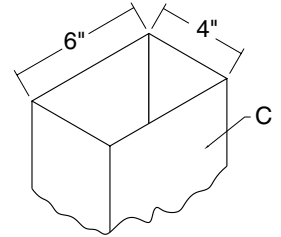
BOX GUTTER END



UNIVERSAL GUTTER/ DOWNSPOUT BRACKET

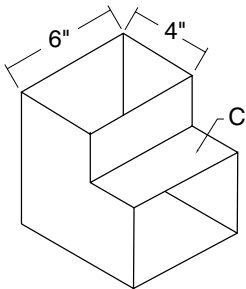


DOWNSPOUT 6" x 4"



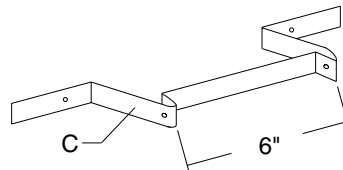
Length 10'-2", 20'-3"
(Also available 4" x 3 1/2")

95° ELBOW 6" x 4"



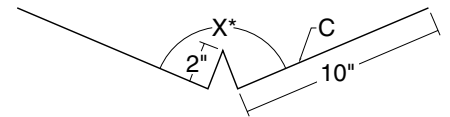
(Also available 4" x 3 1/2")

DOWNSPOUT BRACKET



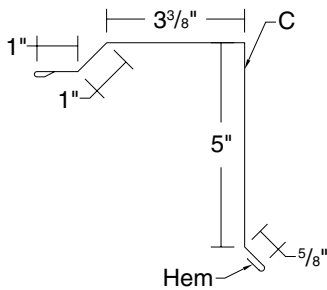
(Also available 4")

VALLEY



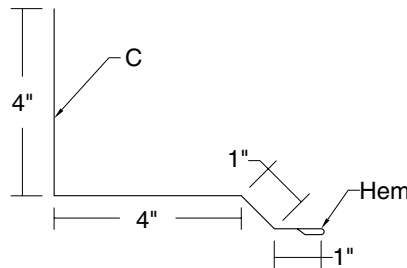
Length 10'-2", 20'-3" - *Specify Slope Angle

PRO-PANEL II RAKE



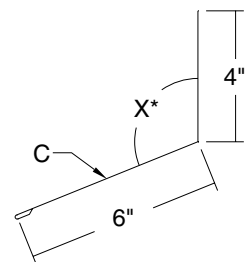
Length 10'-2", 20'-3"

RAKEWALL



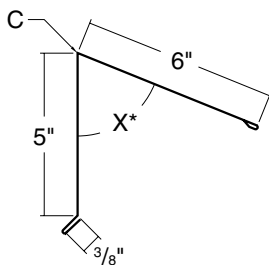
Length 10'-2"

PITCH BREAK



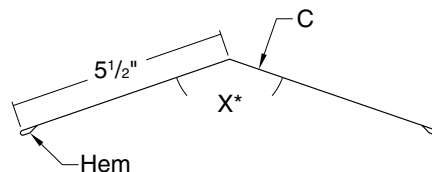
Length 10'-2" - *Specify Slope Angle

PEAK



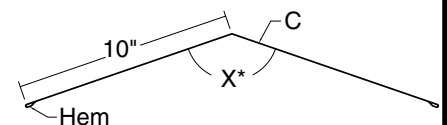
Length 10'-2", 20'-3" - *Specify Slope Angle

11" RIDGE/HIP COVER



Length 10'-2", 20'-3" - *Specify Slope Angle

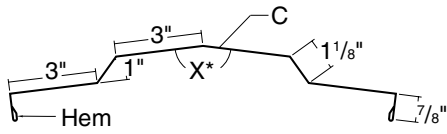
20" RIDGE/HIP COVER



Length 10'-2", 20'-3" - *Specify Slope Angle

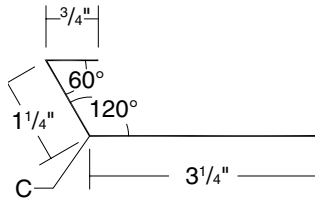
PRO-PANEL II® FLASHING PROFILES (CONT.)

VENTED RIDGE COVER



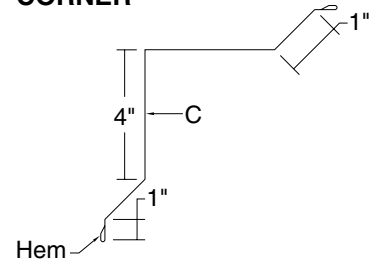
Length 10'-2", 20'-3" - *Specify Slope Angle

VENT DRIP



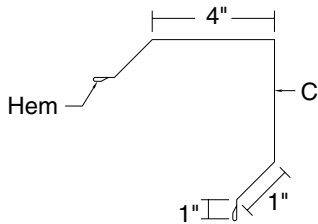
Length 10'-2"

PRO-PANEL II INSIDE CORNER



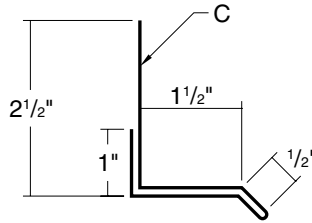
Length 10'-2", 14'-2", 20'-3"

PRO-PANEL II OUTSIDE CORNER



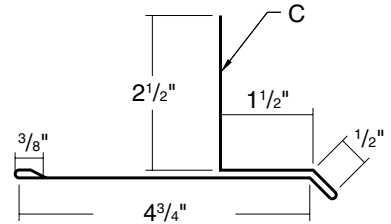
Length 10'-2", 14'-2", 20'-3"

1.5" SILL/HEAD



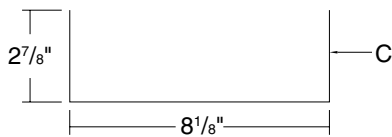
Length 10'-2"

1.5" SILL TO SOFFIT



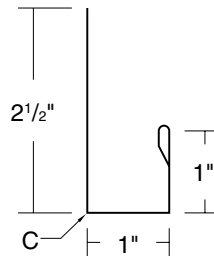
Length 10'-2"

HEAD JAMB COVER



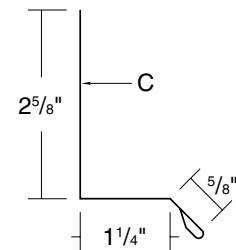
Length 10'-2", 14'-2"

PRO-PANEL II JAMB



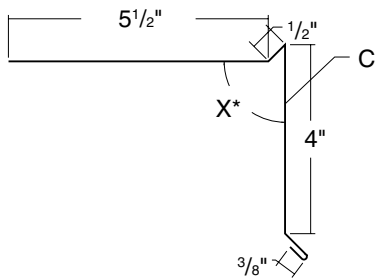
Length 10'-2"

1.25" BASE



Length 10'-2"

GRAVEL STOP



Length 10'-2" - *Specify Slope Angle

C- Indicates color side of flashing.

PRO-PANEL II CLOSURES



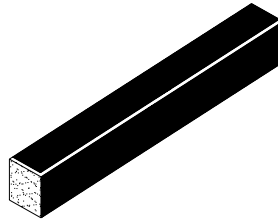
Outside Closure



Inside Closure

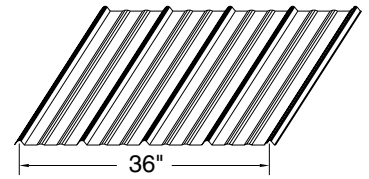
Polyethylene Foam

UNIVERSAL CLOSURE



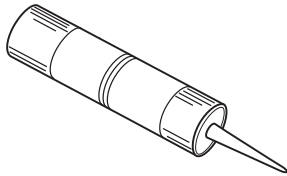
1" x 1 1/2" x 50' Polyethylene Foam
1" x 1 1/2" x 10' Polyethylene Foam

PRO-PANEL II LIGHT TRANSMITTING PANEL



5 Ounce White Fiberglass
Available In 10' and 12' Panels

TUBE SEALANT



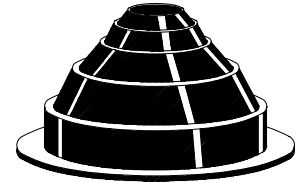
10.3 oz. Cartridge
Urethane

TAPE SEALANT



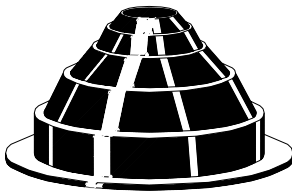
3/8" X 3/32" X 50'
Single Bead
Butyl - Gray

RUBBER ROOF JACK



MINI (1/4" to 1/8" O.D. Pipe)
#2 (1 3/4" to 3" O.D. Pipe)
#4 (3" to 6" O.D. Pipe)
#6 (6" to 9" O.D. Pipe)
#8 (7" to 13" O.D. Pipe)

RETRO ROOF JACK



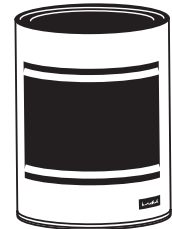
#801_{RETRO} (3/4" to 2 3/4" O.D. Pipe)
#802_{RETRO} (2" to 7 1/4" O.D. Pipe)
#803_{RETRO} (3 1/4" to 10" O.D. Pipe)

RUBBER ROOF FLASH KIT



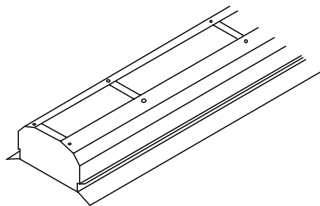
12" x 50'-0" Flash Kit
18" x 50'-0" Flash Kit

TOUCH-UP PAINT



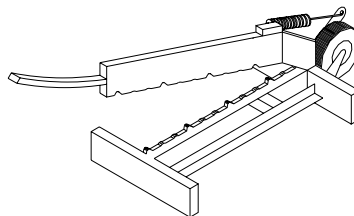
Available in pints
PVDF / MS CF30

CONTINUOUS RIDGE VENT

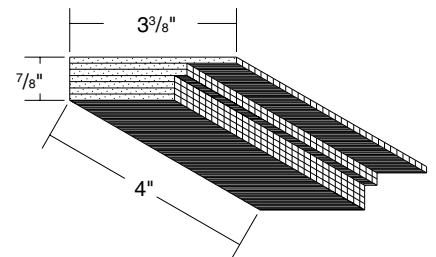


9" x 10', 12" x 10'

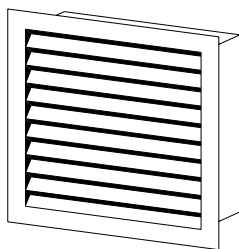
PRO-PANEL II PANEL SHEAR



VENT MATERIAL

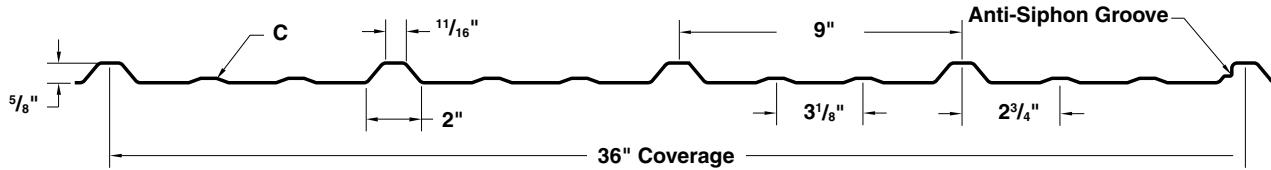


LOUVRE WITH SCREEN



3' x 3' or 3' x 4'

PRO-PANEL II® SECTION PROPERTIES AND LOAD TABLES



PRO-PANEL II SECTION PROPERTIES

GAUGE	WIDTH (in)	YEILD KSI	WEIGHT PSF	TOP IN COMPRESSION ¹			BOTTOM IN COMPRESSION ¹		
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ma (k-in)	Ixx in ⁴ /ft	Sxx in ³ /ft	Ma (k-in)
29	36"	80	.71	.0067	.0134	.48	.0053	.0137	.49
26	36"	80	.87	.0087	.0179	.64	.0067	.0173	.62

PRO-PANEL II ALLOWABLE UNIFORM LIVE LOADS PSF^{1,2,3,4}

1-Span			Inward (Gravity / Deflection) Load ^{2,4}						Outward Uplift (Stress) Load ³					
GA.	Width	Ksi	2'	2.5'	3'	3.5'	4'	5'	2'	2.5'	3'	3.5'	4'	5'
29	36"	80	73	38	22	14	9	5	110	70	49	36	27	18
26	36"	80	95	49	28	18	12	6	138	88	61	45	35	22

3-Equal Spans			Inward (Gravity / Deflection) Load ^{2,4}						Outward Uplift (Stress) Load ³					
GA.	Width	Ksi	2'	2.5'	3'	3.5'	4'	5'	2'	2.5'	3'	3.5'	4'	5'
29	36"	80	80	52	36	27	20	11	104	67	47	35	27	17
26	36"	80	101	65	46	34	26	17	139	90	63	46	35	23


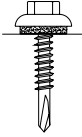

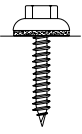
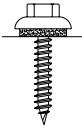
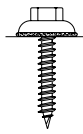
3 or more-Equal Spans			Inward (Gravity / Deflection) Load ^{2,4}						Outward Uplift (Stress) Load ³					
GA.	Width	Ksi	2'	2.5'	3'	3.5'	4'	5'	2'	2.5'	3'	3.5'	4'	5'
29	36"	80	93	60	42	26	18	9	121	78	55	40	31	20
26	36"	80	117	76	53	34	23	12	161	104	73	54	41	27

- Theoretical section properties have been calculated per AISI 1996. "Specifications for the design of cold formed steel members." Ixx and Sxx are effective section properties for deflection and bending.
- Tabulated loads are allowable loads calculated in accordance with good engineering practices and with AISI 1996 specifications for bending stresses. Panel weight has not been subtracted from allowable gravity loads. Allowable load does not address web crippling requirement, or fasteners/support connection.
- Allowable loads are calculated in accordance with AISI 1996 specifications, and have been increased by 33 1/3% for wind uplift. Contact Metal Sales Technical Services Department for more information.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.

FASTENER INSTALLATION TECHNIQUE

Recommended Tool Type - Use depth locating nose or adjustable clutch on screw gun to prevent overdrilling and strip out. **Do not use impact tools or runners.**

Seating the washer - Apply sufficient torque to seat the washer - do not overdrive the fastener.

	CORRECT Sealing material slightly visible at edge of metal washer. Assembly is watertight.	TOO LOOSE Sealing material is not visible; not enough compression to seal properly.	TOO TIGHT Metal washer deformed; sealing material pressed beyond washer edge.
SELF DRILLER			
WOODSCREW			

To prevent wobbling - Make sure fastener head is completely engaged in the socket. If the head does not go all the way in the socket - tap the magnet deeper into the socket to allow full head engagement. Metal chips will build up from drilling and should be removed from time to time.

Protect drill point - Push only hard enough on the screw gun to engage clutch. This prevents excess friction and burn out of the drill point. Correct pressure will allow screw to drill and tap without binding.

Drilling through sheet and insulation - Ease up on pressure when drilling through insulation to avoid striking the purlin or girt with the point - apply more pressure after drill point contacts purlin or girt.

Drilling through purlin overlaps - Drilling through lapped purlins requires extra care. Excessive voids between purlins sometimes damages drill points and two self-drillers might be necessary to complete the operation. It is sometimes advantageous to predrill.

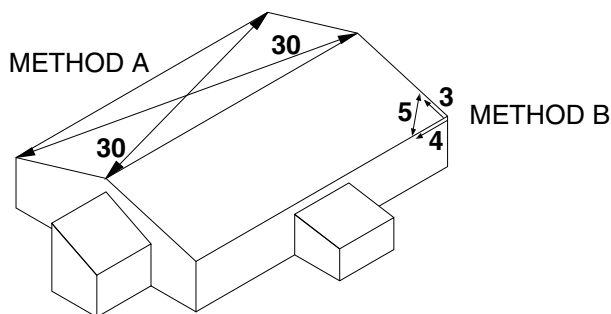
CONDITION OF SUBSTRUCTURE

Whether over solid substrate or open structural framing, panel distortion may occur if not applied over properly aligned and uniform substructure.

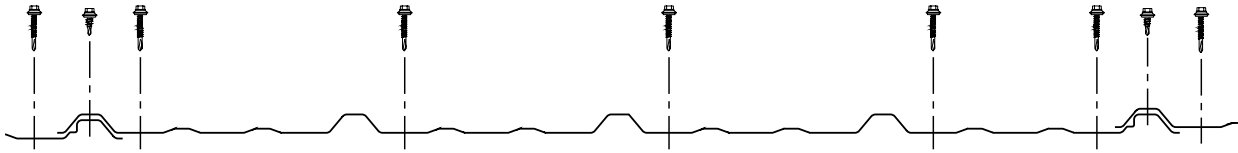
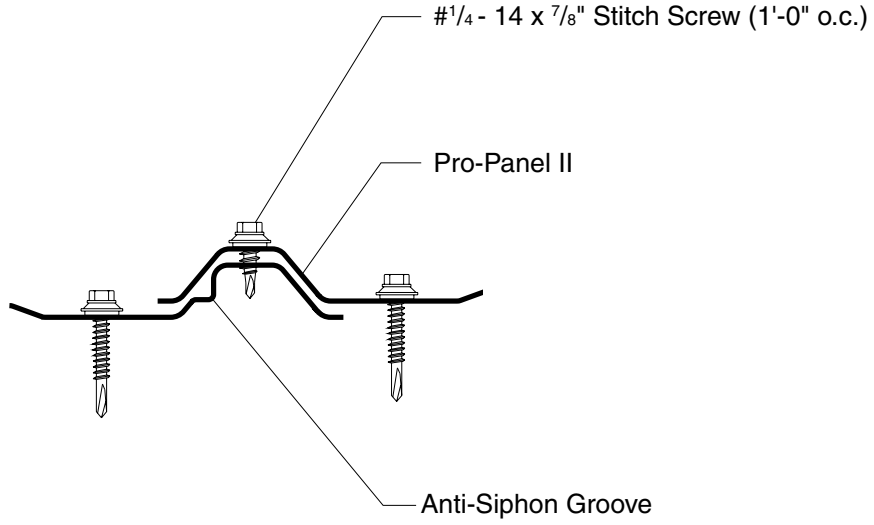
The installer should check the roof deck for squareness before installing Pro-Panel II panels. Several methods can be used to verify squareness of the structure for proper installation of the panels.

METHOD "A" - One method for checking the roof for squareness is to measure diagonally across one slope of the roof from similar points at the ridge and eave and obtain the same dimension.

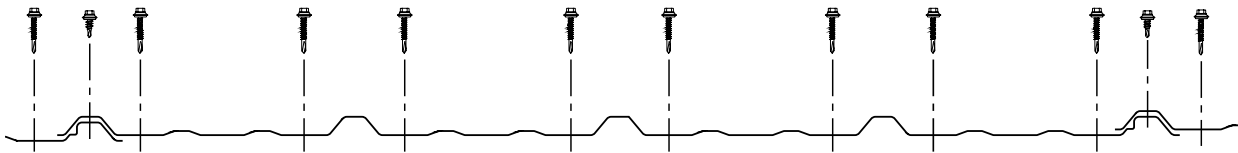
METHOD "B" - The 3-4-5 triangle system may also be used. To use this system measure a point from the corner along the edge of the roof at a module of three (3). Measure a point from the same corner along another edge at a module of four (4). Then by measuring diagonally between the two points established, the dimension should be exactly a module of five (5) to have a square corner. Multiple uses of this system may be required to determine building squareness. If the endwall cannot be made square, the roof system cannot be installed as shown in these instructions.



PRO-PANEL II FASTENING PATTERNS



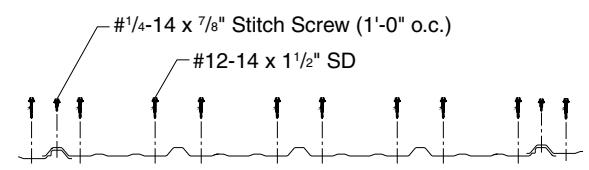
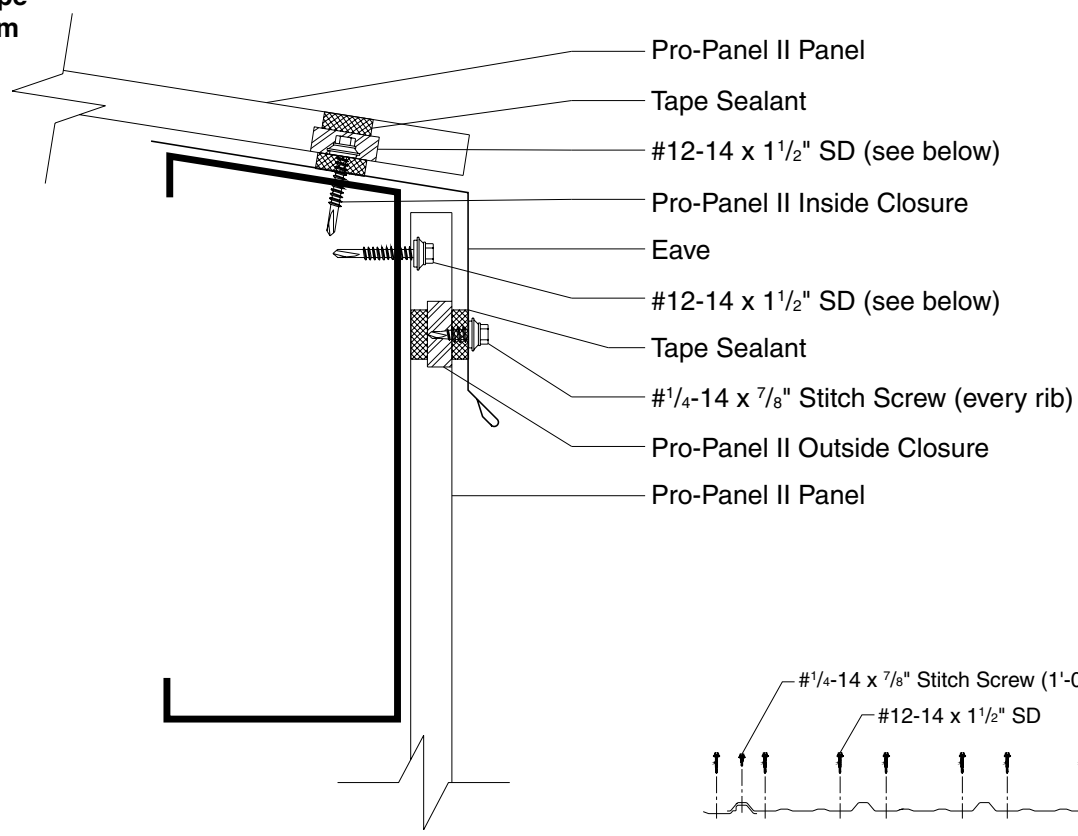
Pro-Panel II Fastening Pattern - Interior



Pro-Panel II Fastening Pattern - Ends

PRO-PANEL II® EAVE DETAIL

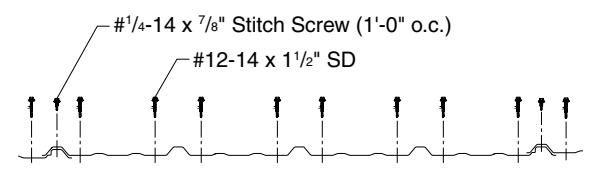
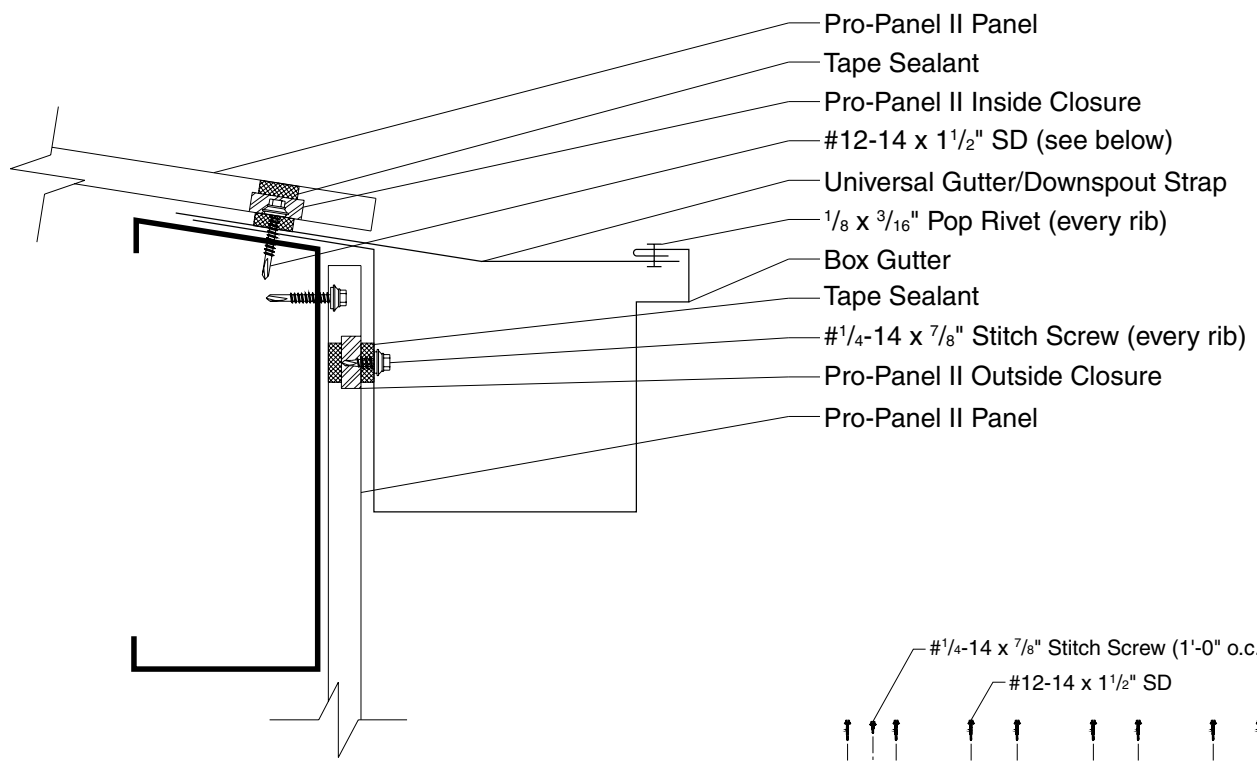
**3:12 Slope
Minimum**



Pro-Panel II Fastening Pattern

PRO-PANEL II Box GUTTER DETAIL

**3:12 Slope
Minimum**

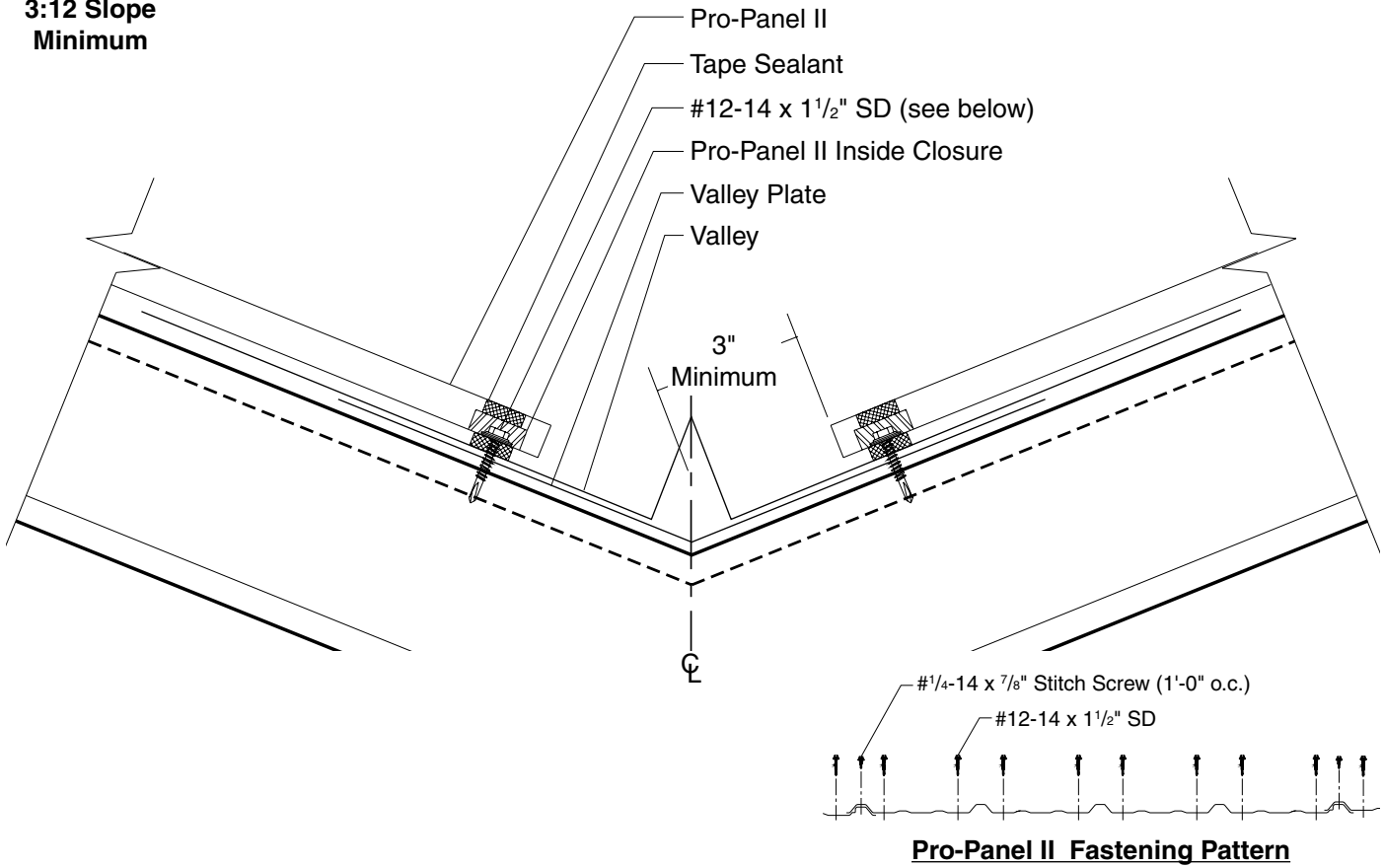


Pro-Panel II Fastening Pattern



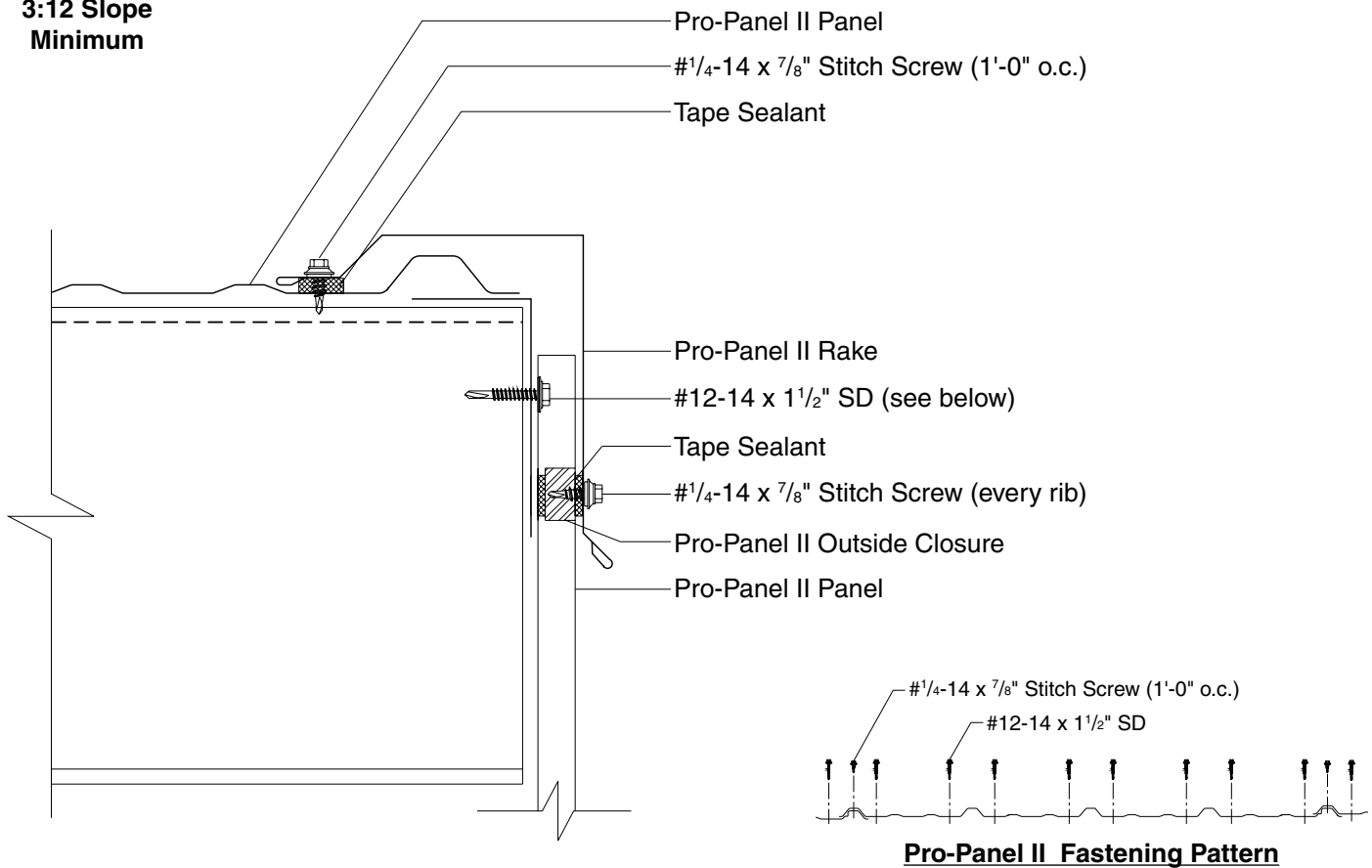
PRO-PANEL II® VALLEY DETAIL

**3:12 Slope
Minimum**



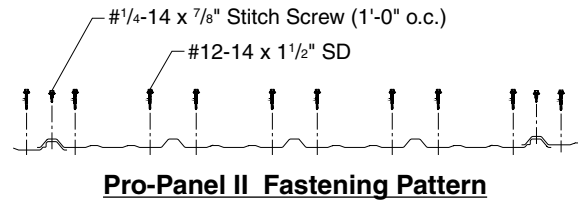
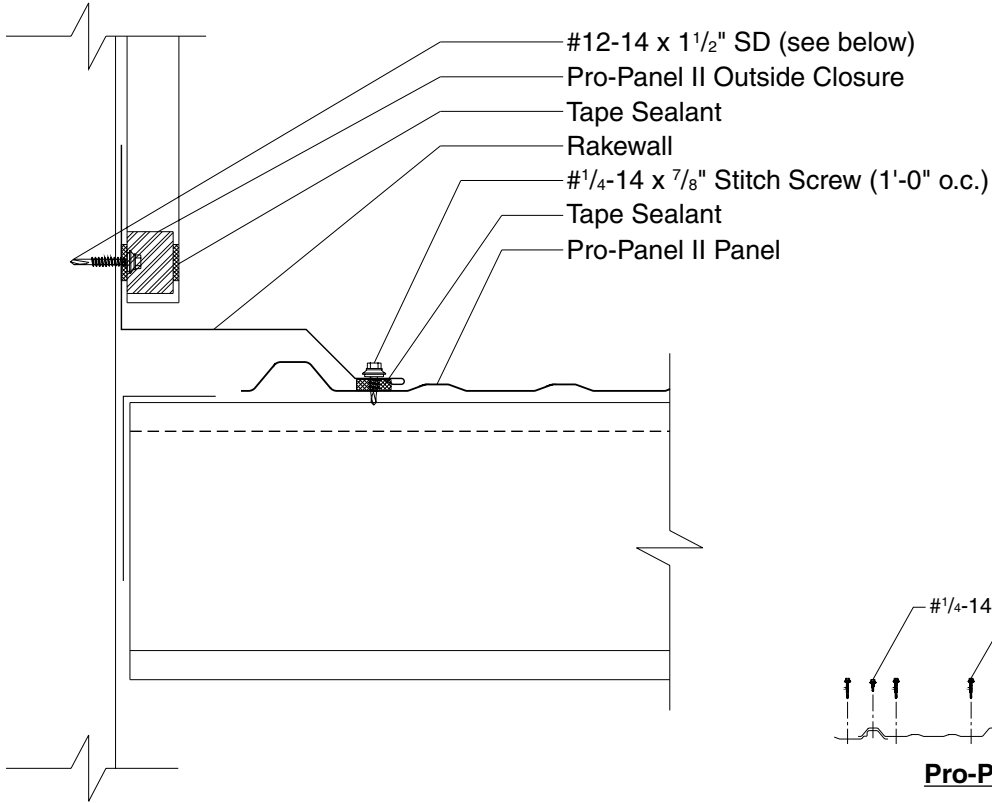
PRO-PANEL II RAKE DETAIL

**3:12 Slope
Minimum**



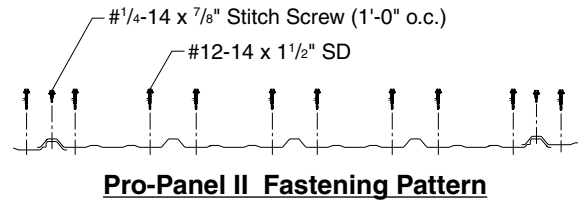
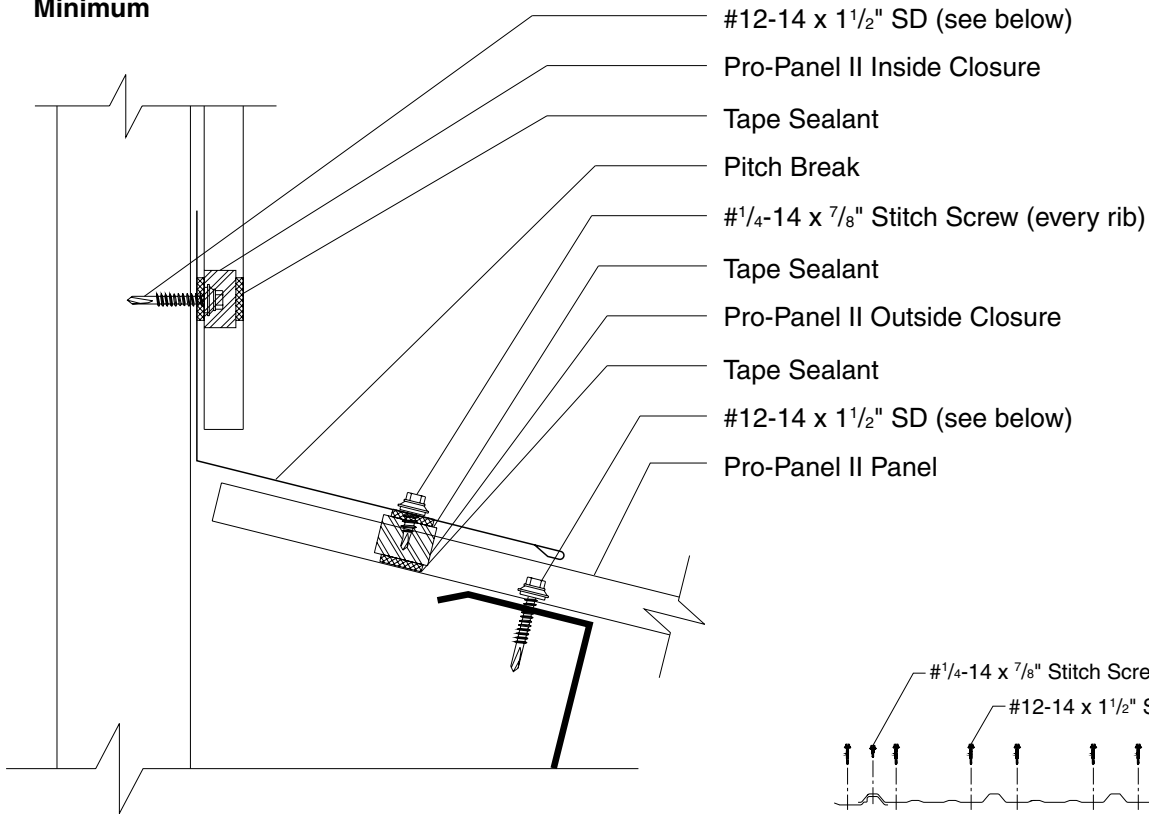
PRO-PANEL II® RAKEWALL DETAIL

3:12 Slope
Minimum



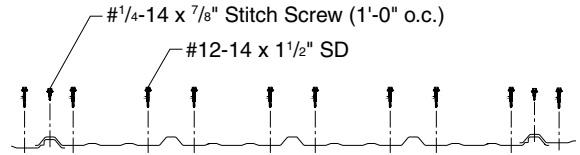
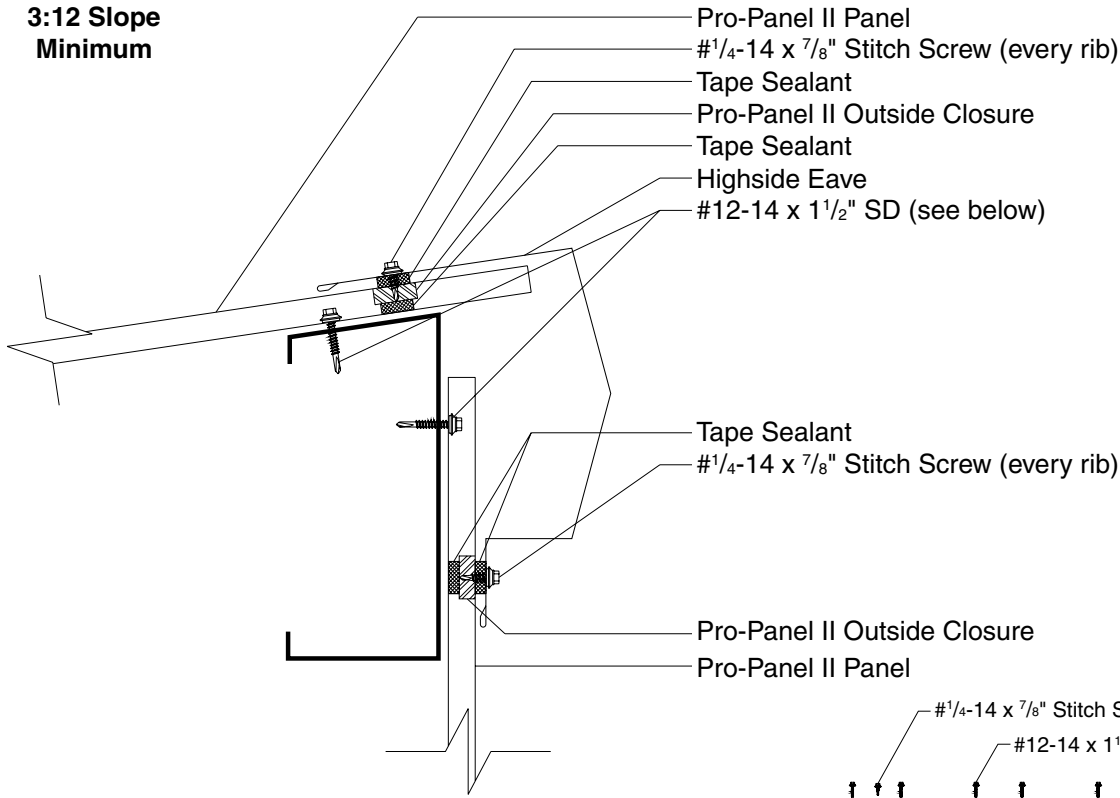
PRO-PANEL II ENDWALL DETAIL

3:12 Slope
Minimum



PRO-PANEL II® HIGH SIDE EAVE DETAIL

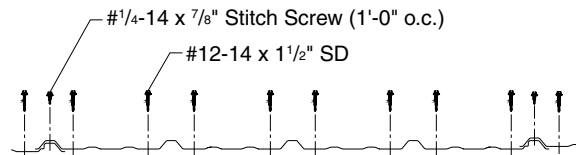
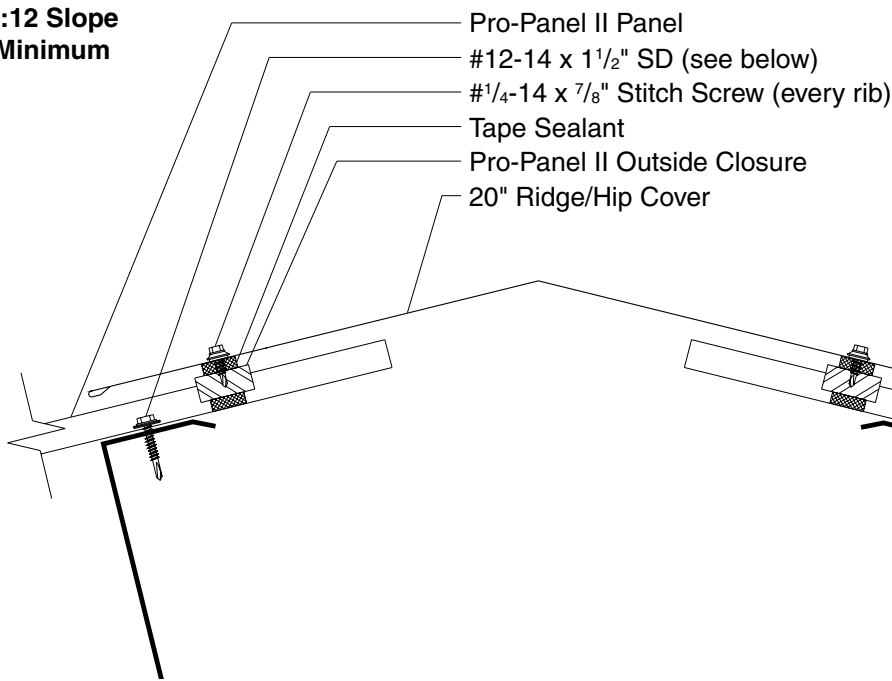
**3:12 Slope
Minimum**



Pro-Panel II Fastening Pattern

PRO-PANEL II 20" RIDGE/HIP DETAIL

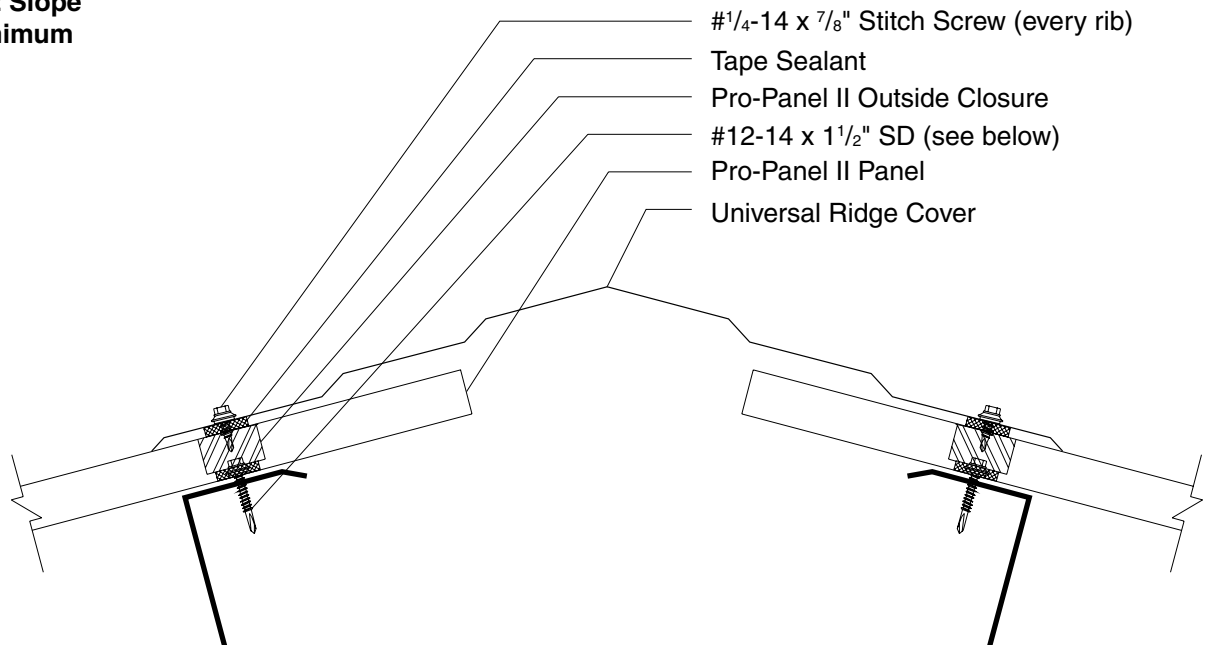
**3:12 Slope
Minimum**



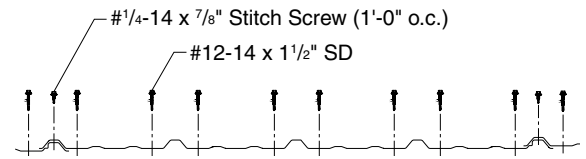
Pro-Panel II Fastening Pattern

PRO-PANEL II® RIDGE DETAIL

3:12 Slope
Minimum



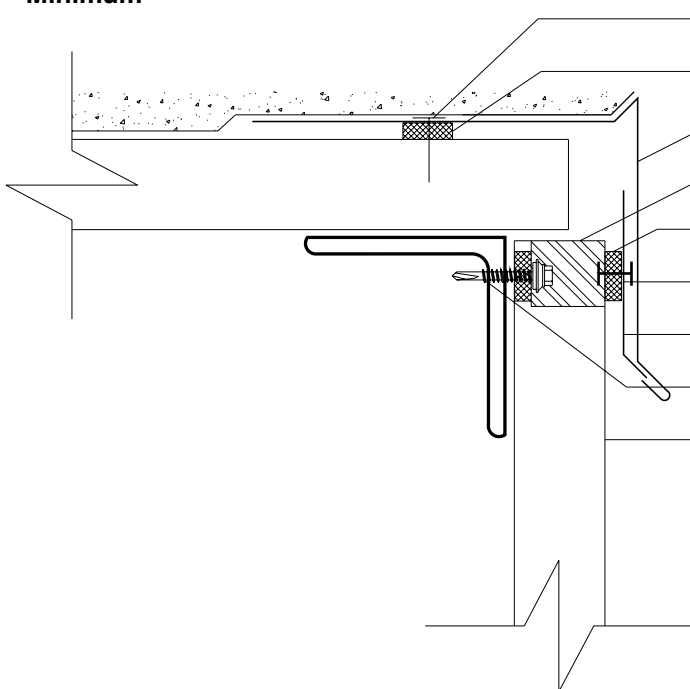
- #1/4-14 x 7/8" Stitch Screw (every rib)
- Tape Sealant
- Pro-Panel II Outside Closure
- #12-14 x 1 1/2" SD (see below)
- Pro-Panel II Panel
- Universal Ridge Cover



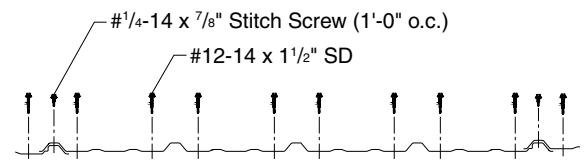
Pro-Panel II Fastening Pattern

PRO-PANEL II GRAVEL STOP DETAIL

3:12 Slope
Minimum

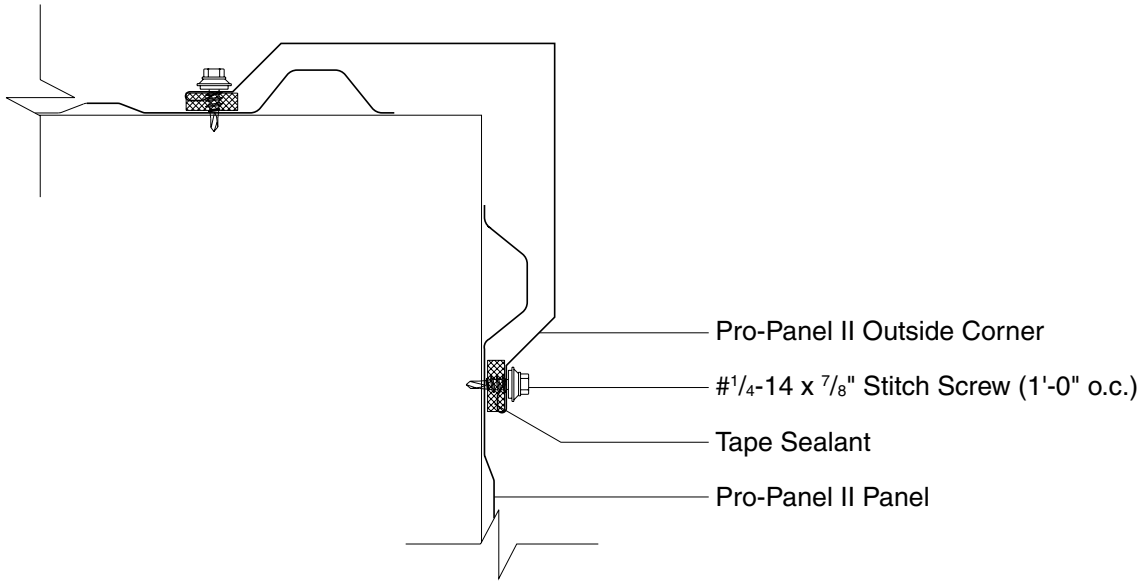


- Fastener (by others)
- Tape Sealant
- Gravel Stop
- Pro-Panel II Outside Closure
- Tape Sealant
- 1/8" x 3/32" Pop Rivet (every rib)
- Cleat
- #12-14 x 1 1/2" SD (see below)
- Pro-Panel II Panel

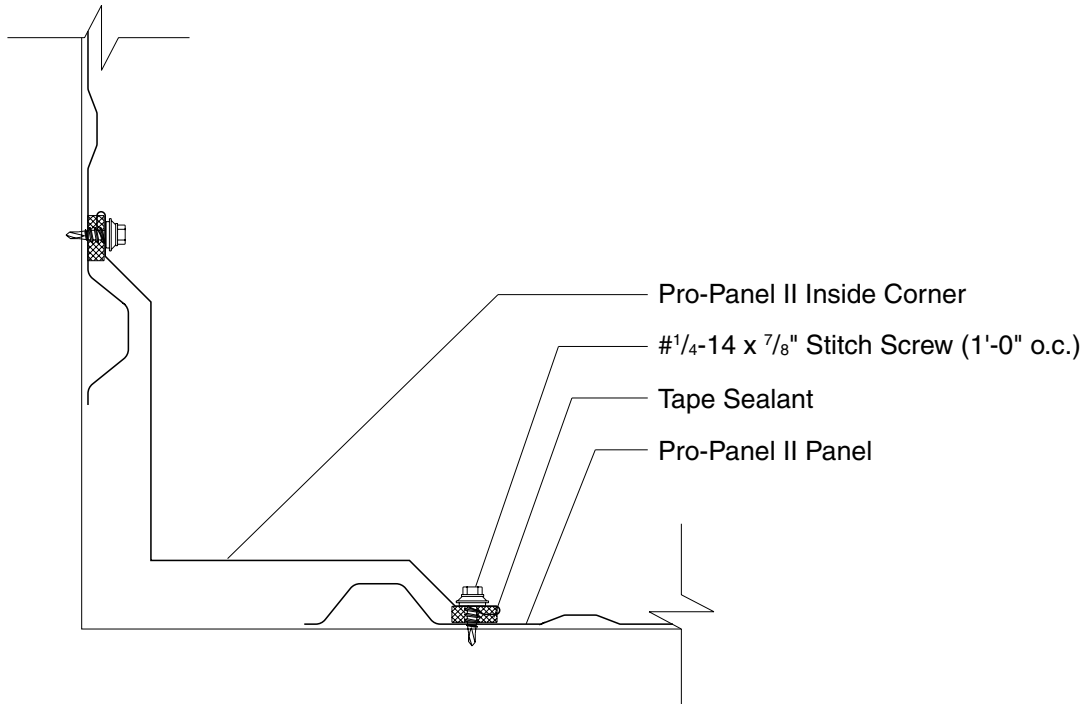


Pro-Panel II Fastening Pattern

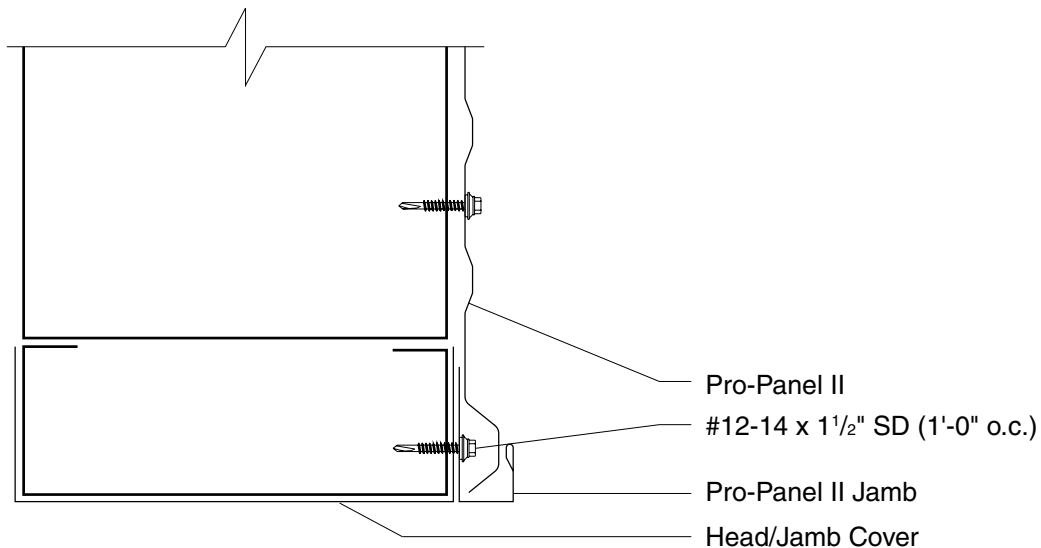
PRO-PANEL II® OUTSIDE CORNER DETAIL



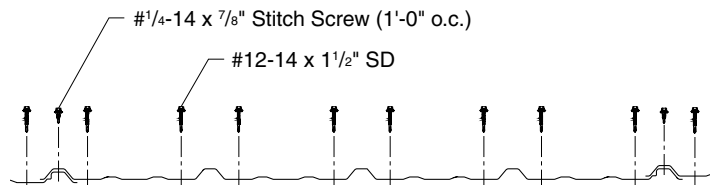
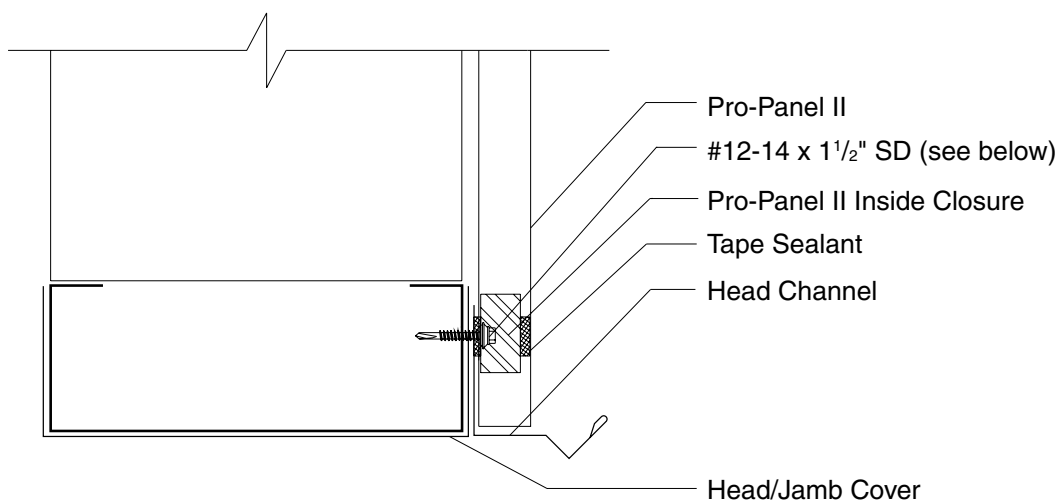
PRO-PANEL II INSIDE CORNER DETAIL



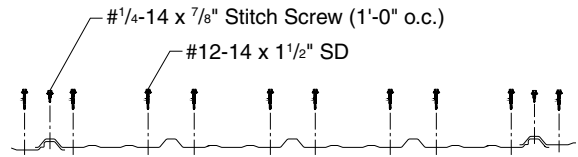
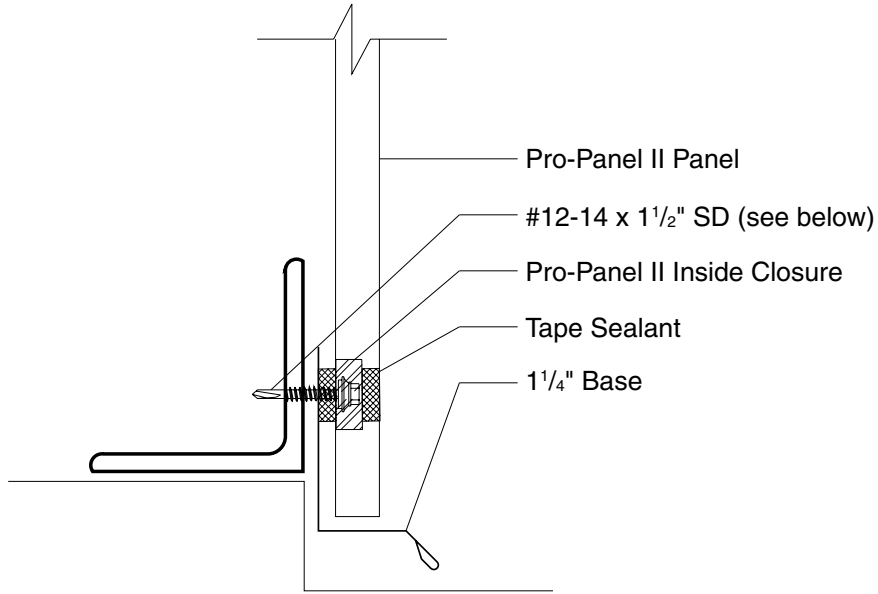
PRO-PANEL II® JAMB DETAIL



PRO-PANEL II HEAD DETAIL



PRO-PANEL II® BASE DETAIL



Pro-Panel II Fastening Pattern

PRO-PANEL II NOTES